

Steel Grade: AISI L4 | UNS —

CHEMICAL COMPOSITION

C(%)	Si(%)	Mn(%)	Cr(%)	Mo(%)	V(%)	W(%)	Other(%)
0.90~1.10	0.10~0.40	0.50~0.70	1.45~1.55	—	0.20~0.30	—	—

HARDNESS AND HEAT TREATMENT

Initial Forging Temperature/°C	Finish Forging Temperature/°C	Annealing/°C	Hardbess HBS After Annealing	Quenching/°C	Quenching Medium	Tempering/°C	Hardbess HBC After Tempering
980~1090	840	770~800	179~207	800~870	Oil or Water	150~320	64~56

Remark:

- ①, The temperature is after carburization.
- ②, It is surface hardness after carburization.
- ③, Aging treatment.

From: Jiangyou Hacer Technology Co., Limited
 Factory Add: Jiangzhang Road, Jiangyou City, SC, China
 Website: <https://www.jhacer.com/>
 Email: sales@jhacer.com
 Phone: +86-(0)816-3260757
 Call: +86-13658128897(WhatsApp)